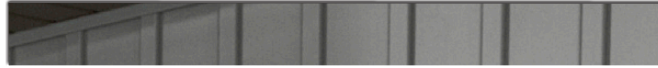


PATIO DOORS



It's more than a window. It's a whole new point of view. At Ply Gem Windows, we have a different view for the way the window business should be run. We believe you should have access to all the top quality styles and brands across the country. That's why we've taken our entire portfolio of brands, brands you know and trust, and given them one name – Ply Gem Windows. With this one name come a lot of big advantages, starting with a national manufacturing and distribution network. Pair that with our commitment to customer service, sustainable practices and wide variety of window styles that fit all your design needs, and you'll get the right window for every project and every budget.

And, because we're part of the Ply Gem family, you know you'll always have access to leading brands. Windows, doors, siding and accessories, stone veneer, fence and rail, rainware, shutters and designer accents, we have something for every project. We work with residential builders, remodelers, architects, distributors and dealers to help build sales. When you combine more than 75 years of experience, industry-leading customer service, and trusted local relationships, you've got a company you can count on. **Ply Gem. Building products. Building success.**





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Not all patio doors are created equal. Doors are a reflection of style and a reflection of luxury. Make the best possible statement with Ply Gem Windows MIRA Clad Wood Series. Designed with exquisite craftsmanship and one-of-a-kind details, MIRA can help you bring your unique vision to life. And, because it's a Ply Gem window, you can take comfort in knowing that it's built with energy-efficiency and long-lasting quality in mind.

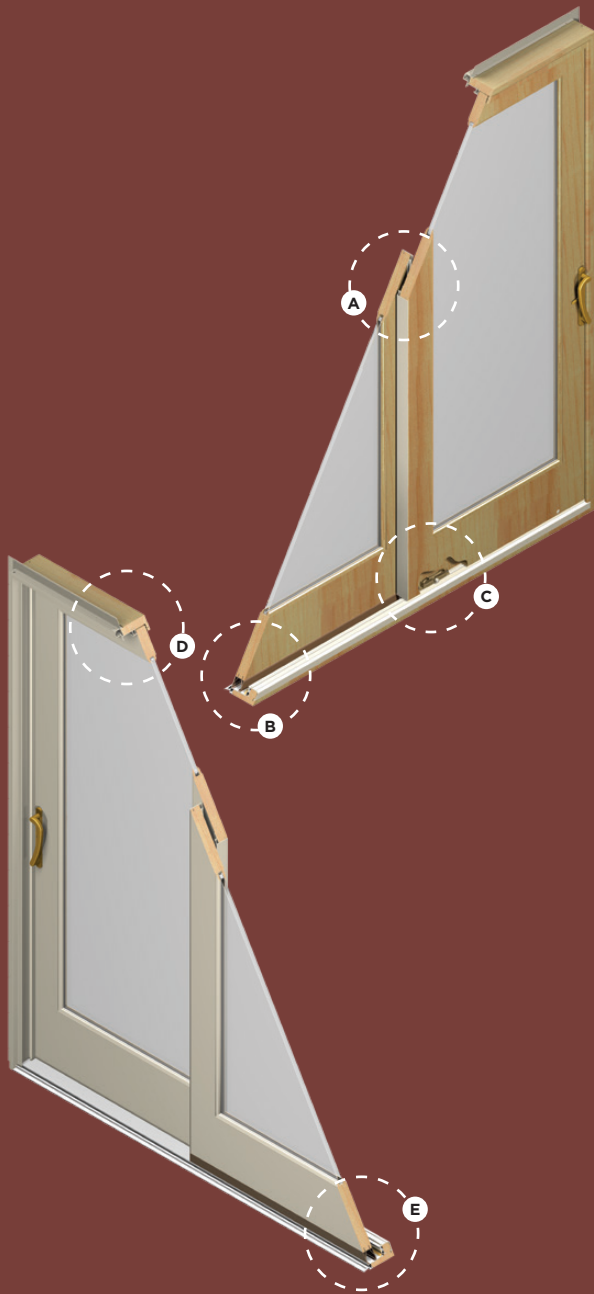


A WHOLE NEW POINT OF VIEW.



FRENCH SLIDING PATIO DOOR

MIRA CLAD WOOD SERIES FRENCH SLIDING PATIO DOORS offer timeless style in a space-saving sliding configuration. This premium patio door features full-perimeter weatherstripping for air-tight performance and adjustable rollers for smooth operation. A standard multi-point lock system adds enhanced security. Beauty and performance never looked so good.



STANDARD FEATURES

- 1 Stainless steel rollers for smooth operation and long-lasting performance
- 2 Aluminum sill deck in medium bronze with durable stainless steel track on interior of sill for smooth sliding operation
- 3 Dual finseal weatherstripping over the full height of the door and ½" tall finseal weatherstripping for increased protection against leaks for reduced air infiltration
- 4 2-point locking system
- 5 1¾" panels with wide stiles and rails for a true French look
- 6 49/16" or 69/16" jambs made of clear wood eliminate extensive drywall work
- 7 Select clear wood ready for paint or stain to match any interior décor
- 8 Integral face groove allows for easy mulling and exterior accessory application
- 9 Pre-punched nailing fin for simple installation
- 10 AAMA 2604 paint finish provides superior resistance to chalking and fading
- 11 Energy-efficient Warm Edge insulating tempered HP glass reduces energy costs while reducing fabric fading
- 12 Vacuum-treated, solid wood components resist damage from water and fungus
- 13 Durable .050 extruded aluminum cladding on exterior surfaces of frame and .080" on panels resists dings and dents while providing structural integrity



A Hollow and foam filled bulb weatherstripping over the full height of the door for reduced air infiltration



B Durable stainless steel track on interior of the sill for smooth sliding operation



C Stainless steel rollers for smooth operation and long-lasting performance



D Accessory grooves for mulling and casing application



E Hollow and foam filled bulb weatherstripping for increased protection against leaks

1. HP glass combines Low-E with argon gas fill for high performance. 2. Standard sliding doors up to call size 60610 and bi-parting units up to 12-0 widths are rated LC50 straight out of the box.





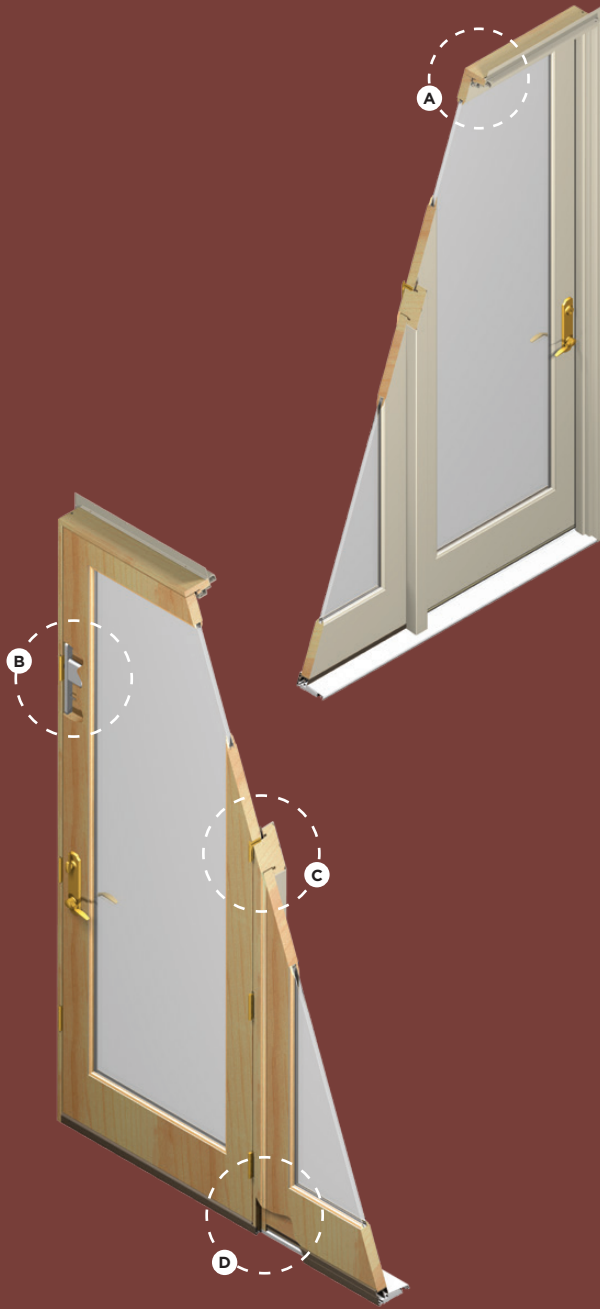
BI-PARTING SLIDING PATIO DOOR

MIRA WOOD CLAD SERIES BI-PARTING PATIO DOORS are the perfect option for transitional living. The door provides a large opening for movement into and out of your home. This premium patio door features full-perimeter weatherstripping for air-tight performance and adjustable rollers for smooth operation. A standard multi-point lock system adds enhanced security. Beauty and performance and an expansive opening never looked so good.



HINGED PATIO DOOR

MIRA CLAD WOOD SERIES HINGED PATIO DOORS elevate elegance and performance to a new level. The historically accurate styling of these doors is designed to let tradition reign. With Warm Edge insulating Low-E glass and argon gas fill plus full-perimeter weatherstripping, our attention to energy-efficiency is unmatched, while details like 1½" center mulls mean these doors are as sturdy as they are beautiful.



STANDARD FEATURES

- 1 Adjustable hinges standard for smooth operation. Flat hinges optional.
- 2 Center mull is integrated into the sill design for higher structural performance
- 3 Full-perimeter weatherstripping for air-tight performance and smooth operation
- 4 Multi-point lock system
- 5 1¾" panels with wide stiles and rails for a true French look
- 6 4⁹/₁₆" or 6⁹/₁₆" jambs made of clear wood eliminate extensive drywall work
- 7 Select clear wood ready for paint or stain to match any interior décor
- 8 Integral face groove allows for easy mulling and exterior accessory application
- 9 Pre-punched nailing fin for simple installation
- 10 AAMA 2604 paint finish provides superior resistance to chalking and fading
- 11 Energy-efficient Warm Edge insulating tempered HP glass reduces energy costs while reducing fabric fading
- 12 Vacuum-treated, solid wood components resist damage from water and fungus
- 13 Durable .050 extruded aluminum cladding on exterior surfaces of frame and .080" on panels resists dings and dents while providing structural integrity. Available with ADA compliant sill



A



Integral face groove allows for easy mulling and exterior accessory application

B



Multi-point lock system; multi-point locking hardware with stainless steel faceplates

C



Adjustable hinges are standard for smooth operation

D



Center mull is integrated into the sill design for higher structural performance

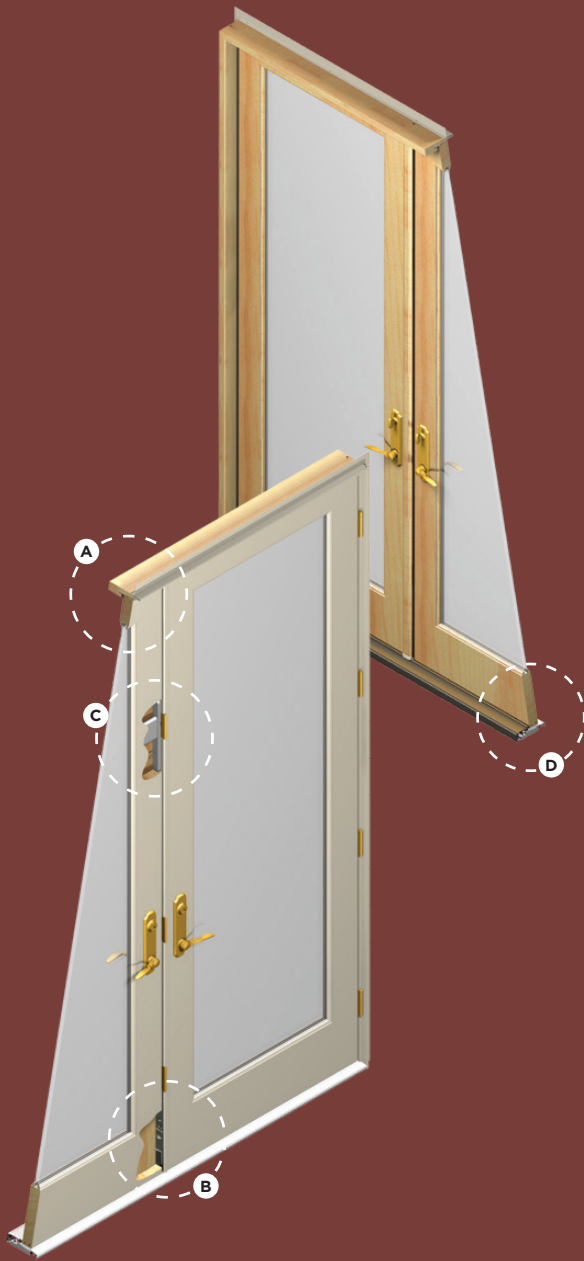
1. HP glass combines Low-E with argon gas fill for high performance. 2. Units up to call size 6080 are rated DP50 straight out of the box. 3. Available option.



FRENCH OUTSWING PATIO DOOR

MIRA CLAD WOOD SERIES FRENCH OUTSWING PATIO DOORS provide classic style coupled with unbeatable performance. This high-quality, aluminum-clad wood patio door features adjustable hinges for smooth operation. Warm edge insulating Low-E glass and argon gas fill, double weatherstrip sealing and a bumper sill provide extra energy-efficiency, while wide stiles and rails give you a true French look.

STANDARD FEATURES



- | | |
|---|---|
| <ul style="list-style-type: none"> 1 Adjustable hinges standard for smooth operation. Ball Bearing flat hinges optional 2 Handle activated shoot bolts at head and sill for added security 3 Aluminum sill deck to prevent sag and resist dents 4 Aluminum astragal with stainable wood interior 5 Full-perimeter weatherstripping for air-tight performance and smooth operation 6 Multi-point lock system 7 1¾" panels with wide stiles and rails for a true French look 8 4⁹/₁₆" or 6⁹/₁₆" jambs made of clear wood eliminate extensive drywall work 9 Select clear wood ready for paint or stain to match any interior décor | <ul style="list-style-type: none"> 10 Integral face groove allows for easy mulling and exterior accessory application 11 Pre-punched nailing fin for simple installation 12 AAMA 2604 paint finish provides superior resistance to chalking and fading 13 Energy-efficient Warm Edge insulating tempered HP glass reduces energy costs while reducing fabric fading 14 Vacuum-treated, solid wood components resist damage from water and fungus 15 Durable .050 extruded aluminum cladding on exterior surfaces of frame and .080" on panels resists dings and dents while providing structural integrity. Available with ADA compliant sill |
|---|---|



A Integral face groove allows for easy mulling and exterior accessory application



B Locking flush bolts at the head and sill for increased structural performance and security



C Multi-point lock system; multi-point locking hardware with stainless steel faceplates



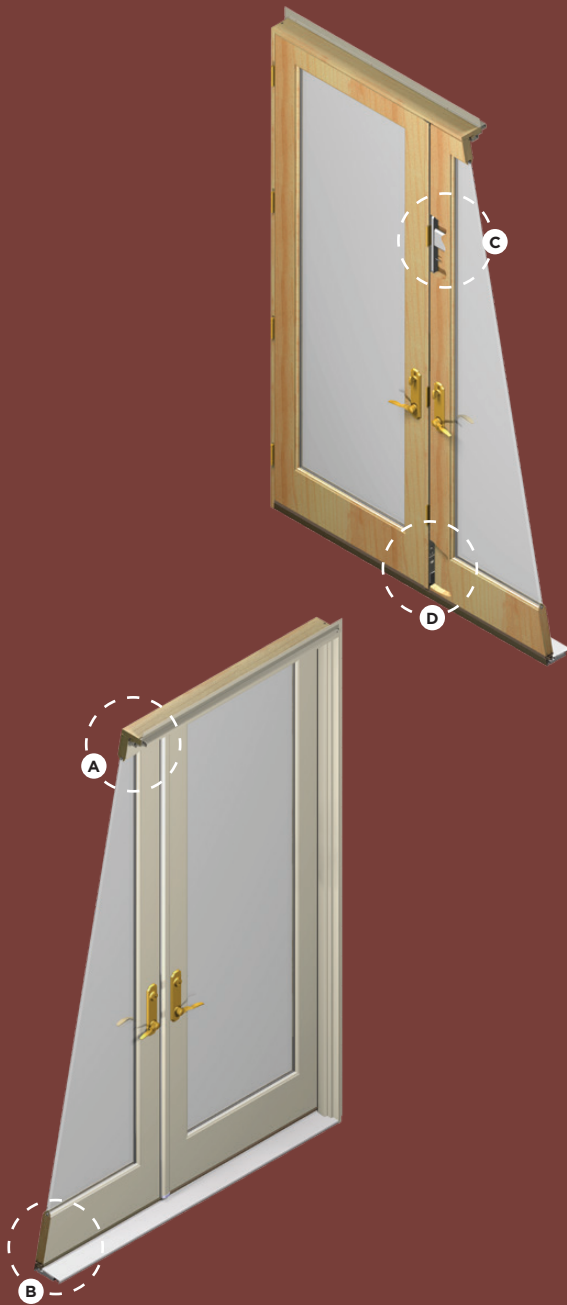
D Bulb weatherstripping and wept sill for increased protection against leaks

1. HP glass combines Low-E with argon gas fill for high performance. 2. Units up to call size 6080 are rated DP50 straight out of the box. 3. Available option. 4. Impact Rated units are available in select sizes and configurations.



FRENCH INSWING PATIO DOOR

MIRA CLAD WOOD SERIES FRENCH INSWING PATIO DOORS provide classic style and unbeatable performance. These doors feature wide stiles and rails coupled with 1 $\frac{3}{4}$ " door panels to give you a true French look. Adjustable hinges allow for smooth operation, while Warm Edge Low-E insulating glass and argon gas fill, plus full-perimeter weatherstripping keep you comfortable in any season.



STANDARD FEATURES

- 1 Adjustable hinges are standard for smooth operation
- 2 Handle activated shoot bolts at the head and sill for added security
- 3 Aluminum sill deck to prevent sag and resist dents
- 4 Aluminum astragal with stainable wood interior
- 5 Full-perimeter weatherstripping for air-tight performance and smooth operation
- 6 Multi-point lock system
- 7 1¾" panels with wide stiles and rails for a true French look
- 8 4⁹/₁₆" or 6⁹/₁₆" jambs made of clear wood eliminate extensive drywall work
- 9 Select clear wood ready for paint or stain to match any interior décor
- 10 Integral face groove allows for easy mulling and exterior accessory application
- 11 Pre-punched nailing fin for simple installation
- 12 AAMA 2604 paint finish provides superior resistance to chalking and fading
- 13 Energy-efficient Warm Edge insulating tempered HP glass reduces energy costs while reducing fabric fading
- 14 Vacuum-treated, solid wood components resist damage from water and fungus
- 15 Durable .050 extruded aluminum cladding on exterior surfaces of frame and .080" on panels resists dings and dents while providing structural integrity. Available with ADA compliant sill



A



Integral face groove allows for easy mulling and exterior accessory application

B



Aluminum sill deck to prevent sag and resist dents

C



Multi-point lock system; multi-point locking hardware with stainless steel faceplates

D



Locking flush bolts at the head and sill for increased structural performance and security



PATIO DOOR

MIRA CLAD WOOD SERIES PATIO DOORS

are available in full, half, and three quarter lite panels. Single panel, two-panel, three-panel and four-panel configurations can be made to fill your unique designs needs to create the look that reflects your style and matches your décor.

PATIO DOOR



NFRC THERMAL PERFORMANCE DATA

FRENCH SLIDING PATIO DOOR

	R Value	NFRC CERTIFIED		
		U Factor	SHGC	VT
WITH WARM EDGE				
7/8" IGU HP	2.70	0.37	0.22	0.40
7/8" IGU HP ^{SC}	2.70	0.37	0.17	0.31
7/8" IGU HP 2+	2.94	0.34	0.21	0.39
7/8" IGU HP ^{SC} 2+	2.94	0.34	0.17	0.31
1" IGU HP2MAX	3.23	0.31	0.19	0.31
1" IGU HP2MAX ^{SC}	3.23	0.31	0.14	0.19
1" IGU HP3MAX	3.33	0.30	0.17	0.30
1" IGU HP3MAX ^{SC}	3.33	0.30	0.12	0.19
3/4" HP2+ ^{SC} Glass	2.94	0.34	0.16	0.31
WITH WARM EDGE+				
7/8" IGU HP	2.78	0.36	0.22	0.40
7/8" IGU HP ^{SC}	2.86	0.35	0.17	0.31
7/8" IGU HP 2+	3.03	0.33	0.21	0.39
7/8" IGU HP ^{SC} 2+	3.03	0.33	0.17	0.31
1" IGU HP2MAX	3.33	0.30	0.19	0.31
1" IGU HP2MAX ^{SC}	3.33	0.30	0.14	0.19
1" IGU HP3MAX	3.45	0.29	0.17	0.30
1" IGU HP3MAX ^{SC}	3.45	0.29	0.12	0.19

IN-SWING PATIO DOORS

	R Value	NFRC CERTIFIED		
		U Factor	SHGC	VT
WITH WARM EDGE				
7/8" IGU HP	2.86	0.35	0.17	0.32
7/8" IGU HP ^{SC}	2.94	0.34	0.13	0.25
7/8" IGU HP 2+	3.13	0.32	0.17	0.31
7/8" IGU HP ^{SC} 2+	3.13	0.32	0.13	0.24
1" IGU HP2MAX	3.33	0.30	0.15	0.24
1" IGU HP2MAX ^{SC}	3.33	0.30	0.11	0.15
1" IGU HP3MAX	3.45	0.29	0.14	0.24
1" IGU HP3MAX ^{SC}	3.45	0.29	0.10	0.15
3/4" HP2+ ^{SC} Glass	3.13	0.32	0.13	0.24
WITH WARM EDGE+				
7/8" IGU HP	3.03	0.33	0.17	0.32
7/8" IGU HP ^{SC}	3.03	0.33	0.13	0.25
7/8" IGU HP 2+	3.23	0.31	0.17	0.31
7/8" IGU HP ^{SC} 2+	3.23	0.31	0.13	0.24
1" IGU HP2MAX	3.45	0.29	0.15	0.24
1" IGU HP2MAX ^{SC}	3.45	0.29	0.11	0.15
1" IGU HP3MAX	3.57	0.28	0.13	0.24
1" IGU HP3MAX ^{SC}	3.57	0.28	0.10	0.15

OUT-SWING PATIO DOOR

	R Value	NFRC CERTIFIED		
		U Factor	SHGC	VT
WITH WARM EDGE				
7/8" IGU HP	3.03	0.33	0.17	0.32
7/8" IGU HP ^{SC}	3.03	0.33	0.13	0.25
7/8" IGU HP 2+	3.23	0.31	0.17	0.31
7/8" IGU HP ^{SC} 2+	3.23	0.31	0.13	0.24
1" IGU HP2MAX	3.57	0.28	0.15	0.24
1" IGU HP2MAX ^{SC}	3.57	0.28	0.11	0.15
1" IGU HP3MAX	3.70	0.27	0.17	0.24
1" IGU HP3MAX ^{SC}	3.70	0.27	0.10	0.15
3/4" HP2+ ^{SC} Glass	3.23	0.31	0.13	0.24
WITH WARM EDGE+				
7/8" IGU HP	3.13	0.32	0.17	0.32
7/8" IGU HP ^{SC}	3.13	0.32	0.13	0.25
7/8" IGU HP 2+	3.33	0.30	0.17	0.25
7/8" IGU HP ^{SC} 2+	3.33	0.30	0.13	0.24
1" IGU HP2MAX	3.70	0.27	0.15	0.24
1" IGU HP2MAX ^{SC}	3.70	0.27	0.11	0.15
1" IGU HP3MAX	3.85	0.26	0.13	0.23
1" IGU HP3MAX ^{SC}	3.85	0.26	0.10	0.15

NOTE:

All units rated in accordance with NFRC 100/200 standards by a NAMI Accredited lab. Performance values reflect the performance of units tested with the following configuration: 7/8" IGU, 3mm glass, no grilles and Warm Edge spacer system and Warm Edge+ spacer system.

Optional Low-E glass packages are combined with capillary tubes to address performance needs in *high altitude applications*.

R VALUE: Restrictive ambient air flow;

U FACTOR: Rate of heat loss;

SHGC: Solar Heat Gain Coefficient;

VT: Visible Transmittance



LOW-E GLASS PACKAGES

Our Low-E glass packages combine Low-E and Warm Edge spacer options, providing insulating glass options to meet your specific needs. Our Low-E glass packages provide better performance in regions with hot summers and cold winters. Our Low-E^{SC} (solar cooling) glass packages are optimized for regions with significant indoor cooling and glare reduction requirements. Our Low-E glass packages can be combined with capillary tubes to address performance needs in high elevation applications.

Low-E — Dual-pane with one lite of Low-E.

Low-E^{SC} — Dual-pane with one lite of solar cooling Low-E.

Low-E2+ — Dual-pane with one lite of Low-E and one lite of Interior Surface Low-E.

Low-E2+^{SC} — Dual-pane with one lite of solar cooling Low-E and one lite of Interior

Surface Low-E^{PS} — Dual-Pane with one lite of Passive Solar Low-E

Low-E2+^{PS} — Dual-Pane with one lite of Passive Solar Low-E and one lite of Interior Surface Low-E



HP GLASS PACKAGES

Our HP glass packages combine Low-E with argon gas fill and Warm Edge spacer options, providing high-performance insulating glass options to meet your specific needs. Argon is a safe, odorless, colorless gas, which is heavier or denser than air. When used in conjunction with Low-E glass, argon provides better insulation. That's because heat and cold do not pass through argon gas as easily as through air. Argon is nontoxic and presents no human health or environmental concerns. HP glass packages are also available in solar cooling (^{SC}) glass packages for regions with significant indoor cooling and glare reduction requirements.

HP — One lite of Low-E and argon gas fill.

HP^{SC} — One lite of solar cooling optimized Low-E and argon gas fill.

HP2+ — One lite of Low-E and one lite of Interior Surface Low-E with argon gas fill.

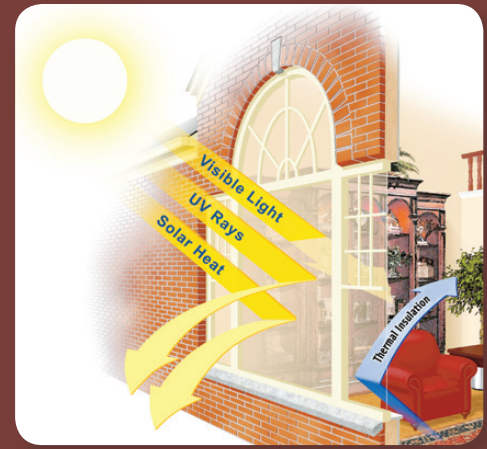
HP2+^{SC} — One lite of solar cooling optimized Low-E and one lite of Interior Surface Low-E with argon gas fill.



WHAT IS LOW-E?

Low-E glass has a secondary, very thin metallic dual layer coating. This allows the sun's heat and light to pass through the insulating glass, but, at the same time, actually works to reflect radiant heat back toward its source. Since Low-E coating reflects radiant heat waves, it helps keep your home warmer in the winter by trapping radiant heat and cooler in the summer by blocking it from your home. Low-E^{SC} is optimized for warmer climates by applying two heavier layers, through a patented process, resulting in blocking 73% of the sun's radiant heat from entering your home while providing superior insulation in cooler weather to save you energy year-round.

Our *Interior Surface Low-E* is engineered to have the characteristic window manufacturers and homeowners need most — lower U-Factor— and is applied to the surface of the glass you can touch inside your home, providing increased comfort and improved energy savings. One major benefit is a decrease in U-Factor of approximately 0.04, improving the energy efficiency so that many of our doors and windows meet new energy codes and ENERGY STAR® zone requirements. The neutral color with low haze and ultra-smooth surface of our Interior Surface Low-E provides a clearer view of the outdoors and can be cleaned with common household glass cleaners. No special instructions. Our Interior Surface Low-E is durable and scratch-resistant.



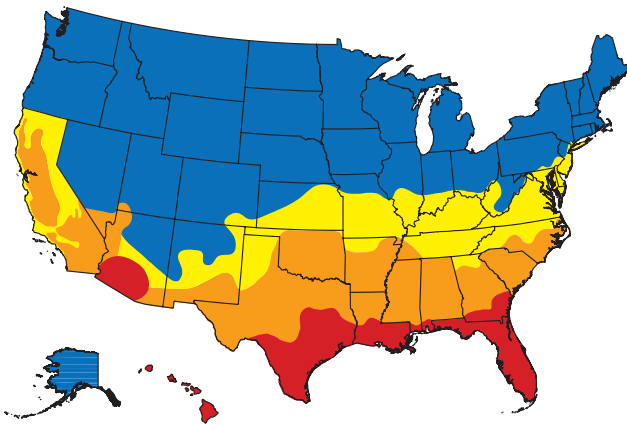
NATURAL LIGHT WITHOUT THE GLARE.

Ply Gem's Low-E glass has many advantages such as minimal visible darkening. Our glass minimizes interior glare, reducing eyestrain and making it easier to watch television or look at a computer screen when bright sunlight fills a room.

ENERGY STAR®



ENERGY STAR® for Windows, Doors, and Skylights CLIMATE ZONE MAP



■ Northern ■ North-Central ■ South-Central ■ Southern

Ply Gem MIRA Clad Wood Series patio doors can be configured to meet ENERGY STAR in all states. Your investment in ENERGY STAR products will pay for itself over time in reduced energy bills, not to mention increase the comfort level inside your home.

DOORS

Glazing Level	U-Factor ¹	SHGC ²
Opaque	≤ 0.17	No Rating
≤ ½-Lite	≤ 0.25	≤ 0.25
> ½-Lite	≤ 0.30	Northern North-Central ≤ 0.40
		Southern South-Central ≤ 0.25

¹ Btu/h.ft².°F ² Fraction of incident solar radiation



Home Innovation
NGBS GREEN CERTIFIED

PLY GEM MIRA CLAD WOOD SERIES DOORS HAVE BEEN GREEN APPROVED BY THE HOME INNOVATIONS RESEARCH LAB.

This means you can be assured that Ply Gem MIRA Clad Wood Series doors comply with specific green practice criteria in the National Green Building Standard. Visit homeinnovation.com/greenproducts for more details.



GLASS OPTIONS

- Low-E
- Low-E^{SC}
- Low-E2+
- Low-E2+^{SC}
- HP
- HP^{SC}
- HP2+
- HP2+^{SC}
- HP2MAX
- HP2MAX^{SC}
- HP3MAX
- HP3MAX^{SC}
- Tinted
- Obscure
- Tempered*
- Laminated
(security)
- Sound Package
(laminated)

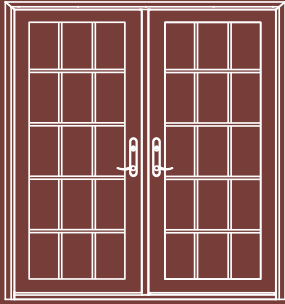
* Tempered glass is standard on patio doors.

NOTE: Low-E glass packages available to address high altitude applications. See page 19 for explanation of glass packages. Contact your Ply Gem Windows sales representative for a full list of MIRA Premium glass thickness options and ratings.

SCREENS

Color-matched full-length aluminum frames with Optimal Viewing screens improve your view without sacrificing strength and durability. Sliding patio door screens are equipped with stainless steel rollers for smooth operation.

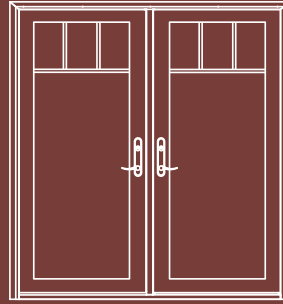
STANDARD GRILLE PATTERNS



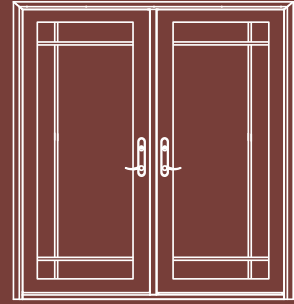
Colonial



Prairie



Plaza



Perimeter Prairie

Call customer service for optional grille patterns (800.999.8400)

GRILLE STYLES & EXTERIOR CASING OPTIONS



5/8" Flat GBG



7/8" Flat GBG



5/8" Sculptured GBG



1" Contoured GBG



7/8" SDL



1 1/4" SDL



7/8" Full Surround Removable Grilles

GBG = Grilles-Between-the-Glass

SDL = Simulated-Divided-Light



J-Channel*



180 Brick Mould



3/4" Williamsburg*



3/2" Flat*

*Available on non-curved shaped windows and doors only.



THE **Standard** Collection

Our standard colors are as durable as they are beautiful. Choose from eight eye-catching hues.



THE **Signature** Collection

From subtle shades to vibrant hues, Signature colors offer a full spectrum of fresh choices. Choose from 27 colors.



THE **Radiance** Collection

Our pearlized color process produces rich color with a metallic sheen. Colors become more vivid in bright light. Choose from 11 colors.



GET **Custom** Options

There's no limit to your color palette with Ply Gem. If you've got a particular color in mind that we don't offer, bring in a sample and we'll match it.

Colors shown may not be accurate representations. For color matching, please request color swatches from your Ply Gem sales representative.

DOOR HARDWARE OPTIONS*

HINGED PATIO DOORS



SLIDING PATIO DOORS



*French outswing impact patio door handles feature PVD (coastal) finishes and are only available in traditional style, and in bright brass and satin nickel.

STANDARD SHAPES



Rectangle



Elliptical



Circle Head



Arch Transom



IMPACT RATED



- Rated in accordance with International Residential Codes and meets impact requirements in U.S. Zone 2 (110-120 mph) and Zone 3 (120-140 mph).
- Passes ASTM E1886/1996 Large Missile Impact and Cycling Tests.
- Meets AAMA/WDMA/CSA 101/I.S.2/A440 standards. Florida Building Commission approved.
- Meets wind-borne debris specifications for large missile D (8' missile for Impact Zone 3 at 50 ft/sec) and small missile C (4' missile for Impact Zone 2 at 40 ft/sec).
- French outswing patio doors feature corrosion-resistant coastal hardware in bright brass, satin nickel, or oil-rubbed bronze finishes and are constructed to meet DP50 performance.







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For more information, call 888-9PLYGEM.

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SIDING + ACCESSORIES | WINDOWS + DOORS | STONE VENEER | TRIM + MOULDINGS | FENCE + RAILING | ROOFING